

GRINDING

Material	Colour	Desc	Grade	Operation	Finish	PLASTICS	PRECIOUS METALS	BRASS	ALUMINIUM	MILD STEEL	STAINLESS STEEL	EXOTICS
F0	White	White	0	Deflash Clean Polish	A non abrasive material offering a clean finish	●						
F1000	Gold	Gold	1000	Clean Polish	This material offers a bright finish on metals	●	●	●	●			
F600	Grey	UFS	600	Deburr Finish	A silicon carbide material offering a machine brush finish		●	●	●		●	
M400	Green	Green	400	Deburr Finish	A medium deburring and finishing material offering a machine brush finish		●	●	●		●	●
M320	Red	MA	320	Deburr Finish	A medium material offering removal of slight machine lines, whilst leaving a satin finish			●	●		●	●
C180	Red	CA	180	Deburr Finish	A course material offering removal of slight machine lines, whilst leaving a satin finish			●	●		●	●
C120	Red	HDMA	120	Deburr Finish	A course material offering removal of heavier machine lines, whilst leaving a brush finish				●		●	●
C110	Black	BLACK	110	Deburr Finish	A silicon carbide material with great cutting properties to remove deep machine lines and offer a bright finish.				●	●	●	●
C100	Brown	BROWN	100	Deburr Finish	A superior course material offering graining ability as well as deburring, offering a a bright brush finish on all metals				●	●	●	●
C80	Red	RED	80	Deburr	An extremely course grade for deburring / cleaning					●	●	●

SPEEDS & FEEDS



Diameter		RPM (K)	MS (Mtr/sec)
<b>22</b>	+	28	32.24
	-	10	11.51
<b>25</b>	+	24	31.4
	-	10	13.08
<b>30</b>	+	22	34.54
	-	10	15.7
<b>40</b>	+	22	46.05
	-	8	16.75



RODA is a superior range of polishing and deburring products for precision finishing, manufactured in the UK. RODA products consistently over-deliver on performance and efficiency.



**RODA**  
**NYWHEEL**



**GRINDING**

**RODA NyWheel:**  
The only Surface Finishing and Deburring tool you need to complete your part!

Developed alongside trusted engineers to specifically formulate high grade nylon products with finishing properties. Abrasive nylon offers abrasive cleaning and satin finishing on a full range of materials. They quickly and efficiently remove and blend machine lines, work well on threads and down holes. The material gives a consistent finish for a smart, clean result.

RODA NyWheels				
Material	22mm	25mm	30mm	40mm
<b>2.35mm Shank x 2 lap (3 lap also available)</b>				
<b>ALL OTHER GRADES</b>	£5.19	£5.19	~	~
<b>FG1000 - GOLD</b>	£21.67	£12.67		
<b>ORDER REF - VSM-(DIA)X(LAPS)</b>				
Material	22mm	25mm	30mm	40mm
<b>3mm Shank x 3 Lap (2 and 1 lap also available)</b>				
<b>FWO - WHITE</b>	£12.99	£13.99	£14.99	£15.99
<b>FG1000 - GOLD</b>	£12.99	£13.99	£14.99	£15.99
<b>FG600 - GREY</b>	£12.99	£13.99	£14.99	£15.99
<b>MG400 - GREEN</b>	£12.99	£13.99	£14.99	£15.99
<b>MR320 - RED</b>	£12.99	£13.99	£14.99	£15.99
<b>MR180 - RED</b>	£12.99	£13.99	£14.99	£15.99
<b>CR120 - RED</b>	£12.99	£13.99	£14.99	£15.99
<b>CB110 - BLACK</b>	£12.99	£13.99	£14.99	£15.99
<b>CB100 - BROWN</b>	£12.99	£13.99	£14.99	£15.99
<b>CR80 - RED</b>	£12.99	£13.99	£14.99	£15.99
<b>ORDER REF - (DIA)X(LAPS)L-3</b>				